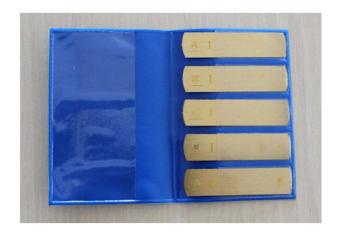
# **CASTROL STRIP**





### **APPLICATION:**

They are used for MPI controls in order to (see nota):

- Indicate the magnetic field direction.
- Check the intensity of the magnetic field in the controlled zone is enough.

### PRESENTATION:

## Two types:

types I and II

## 1 - Types I and II

Type I is destined to general applications, whereas type II is used in aerospace industries and critical applications. The dimensions are  $50 \times 12 \times 0,15$  mm, and they are delivered by sets of five in a holder along with the user manual.

They are essentially used to determine the direction of the magnetic field which knowledge is as important as its intensity.

## 1/a - Advantages

- They are flexible and adopt the shape of the surface to be controlled.
- They can be cut in smaller parts for inaccessible zones
- They are reusable.
- Type I are made of brass and type II of silver. This means the artificial defects they have cannot be plugged by magnetic powders.

#### 1/b - Where to use them

Type I are made to be used in weaker magnetic field than type II and are perfect for shades of steel with high relative magnetic permeability. Type II are for aerospace applications.

## 1/c - Magnetic field evaluation

Each indicator has artificial defects made up of 3 longitudinal parallel lines. Indications are shown during the MPI control, as the magnetic field increases. If one line appears, you are in minimal detection conditions and if 3 lines appear equally, this is the maximal conditions.







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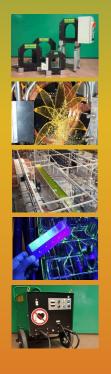




### Nota:

Before using the strip for the first time please, remove the varnish layer with a solvent.

NF EN ISO 9934-1: Magnetization panels (like the deformable tongue type panels) placed in contact with the controlled surface can be used as guide for the amplitude and the direction of the tangential magnetic field. However, you should not use them to check the intensity of the tangential magnetic field is acceptable







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